

Woodworking Equipment Type	IR Class	Port Size											
		Inch	2.5	3	4	5	6	7	8	9	10	12	14
		MM	60	75	100	125	150	175	200	225	250	300	350
	SP Loss	CFM Requirement											
Band Saw Classic	W,M,C	2	170	245	393	614	884	1203	1571				
Beam Saw	M,C	3		245	436	682	982	1336	1745	2209	2727		
Belt Sander	C Note 1	2.5			480	682	982	1336	1745	2209	2727		
Chop Saw	W,M,C	2	187	245	436								
Door Machine	Note 2	2.5			480	750	1080	1470	1920	2430	3000		
Drum Sanders	C Note 1	2		196	349	545	785	1069					
Edgebander	M,C	5		270	480	750	982	1336	1745				
Gang Rip Saw	M,C	2.5				750	982	1336	1745	2209	2727	3927	
Jointers	Note 2	2				750	1080	1470	1920	2430	3000	4320	
Panel Saw Vertical	W,M,C	2.5		221	393	614	884	1203	1571				
Planner	Note 2	2.5			524	818	1080	1470	1920	2430	3000	4320	5879
Pop Up Saw	W,M,C	2.5			436	682	982	1336	1745				
Moulder	Note 2	4				750	1080	1470	1920	2430	3000		
Radial Arm Saw	W,M,C	2		221	393	614	884	1203	1571				
Router CNC	CR	8-10	239	344	611	954	1374	1871	2443	3092	3818	5498	7483
Shaper Classic	Note 2	2.5			436	682	982						
Table Saw Classic	W,M,C	2	170	245	436	682	982	1336	1745				
Table Saw Slider	W,M,C	2.5	187	270	480	750	1080	1470	1920				
Wood Grinders	Note 2	5				818	1178	1603	2094	2651	3272	4712	

Note 1 IR filters are suitable for only limit use with belt sanders, all non self cleaning filters are effected by fine sanding dust. Frequent media maintenance is to be expected

Note 2 Machines producing large quantities of shavings are limited by the storage capacity of the IR system. Frequent bag changes can be expected.

Class	W,M,C	Suitable for use with IRI, IRW, IRW-M, and IRW-C Models
	M,C	Suitable for use with IRI-M, IRI-C, IRW-M, and IRW-C Models
	C	Suitable for use with IRI-C, and IRW-C Models
	CR	Suitable for use with IRW-CR Models